

**SYNTHESIS AND CHARACTERIZATION OF LAYERED METAL
HYDROXIDE-3-(4-HYDROXYPHENYL)PROPIONATE NANOCOMPOSITES
FOR CONTROLLED RELEASE FORMULATION**

SITI NURASIKIN BINTI AHMAD

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**FACULTY OF SCIENCE AND MATHEMATICS
UNIVERSITI PENDIDIKAN SULTAN IDRIS**

ABSTRACT

The aim of this research is to synthesize and characterize the nanocomposites and also to determine the controlled release behaviour of 3-(4-hydroxyphenyl)propionic acid (HPP) anion. Zinc layered hydroxide-3-(4-hydroxyphenyl)propionate (ZLH-HPP) nanocomposite was synthesized by direct reaction method. Meanwhile, layered double hydroxide-3-(4-hydroxyphenyl)propionate (LDH-HPP) nanocomposite was synthesized by ion-exchange method. The ZLH-HPP and LDH-HPP nanocomposites physicochemical properties was characterized using powder x-ray diffraction (PXRD), Fourier transform infrared spectroscopy (FTIR), carbon, hydrogen, nitrogen, oxygen and sulphur analysis, inductive coupled plasma-optical emission spectrometer, thermogravimetric analysis and derivative thermogravimetry, and field emission scanning electron microscope. Research findings confirmed that two nanocomposites ZLH-HPP and LDH-HPP were successfully synthesized with PXRD pattern of ZLH-HPP and LDH-HPP nanocomposites show well order layered structure with basal spacing 25.1 Å and 17.7 Å respectively. FTIR and compositional studied revealed the presence of the HPP anions between the interlayer of nanocomposites. Result of controlled release study showed that release of HPP anions from both nanocomposites into sodium dihydrogen phosphate solution yielded the highest percentage accumulated release of HPP anions compared to sodium sulphate and sodium chloride solutions. The kinetic study of HPP anions from ZLH interlayer galleries into sodium dihydrogen phosphate, sodium sulphate and sodium chloride solutions was found to be governed by pseudo-second order, parabolic diffusion and first order model respectively. Meanwhile, the kinetic study of HPP anion from LDH interlayer in all solutions was controlled by pseudo-second order. As a conclusion, ZLH-HPP and LDH-HPP nanocomposites were successfully synthesized and intercalation of HPP anions between the interlayer was confirmed by characterization data. Controlled release study of herbicides was governed to one of the kinetic model that has been proposed. The implications of this study explained that the new nanocomposite formulations are highly effective, involve a low production cost and safer for environment.



**SINTESIS DAN PENCIRIAN NANOKOMPOSIT LAPISAN LOGAM
HIDROKSIDA-3-(4-HIDROKSIFENIL)PROPIONAT BAGI FORMULASI
LEPASAN TERKAWAL**

ABSTRAK

Kajian ini bertujuan mensintesis dan mencirikan nanokomposit serta menentukan tingkah laku lepasan terkawal bagi anion asid 3-(4-hidroksifenil)propionik (HFP). Nanokomposit lapisan zink hidroksida-3-(4-hidroksifenil)propionat (LZH-HFP) telah disintesis dengan kaedah tindak balas langsung. Manakala, nanokomposit lapisan berganda hidroksida-3-(4-hidroksifenil)propionat (LBH-HFP) disintesis dengan kaedah pertukaran ion. Sifat fisikokimia nanokomposit LZH-HFP dan LBH-HFP telah dicirikan menggunakan pembelauan serbuk sinar-x (PSSX), spektroskopi inframerah transformasi Fourier (IMTF), analisis karbon, hidrogen, nitrogen, oksigen dan sulfur, spektrometer pancaran optik plasma gandingan aruhan, analisis termogravimetri dan terbitan termogravimetri, dan mikroskop imbasan elektron pancaran medan. Dapatan kajian membuktikan dua nanokomposit LZH-HFP dan LBH-HFP telah berjaya disintesis dengan corak PSSX menunjukkan struktur susunan lapisan yang baik dengan jarak dasar masing-masing 25.1 Å dan 17.7 Å. IMTF dan kajian komposisi telah mengesahkan kewujudan anion HFP di antara lapisan nanokomposit. Hasil kajian lepasan terkawal menunjukkan lepasan anion HFP daripada kedua-dua nanokomposit ke dalam larutan natrium dihidrogen fosfat memperoleh peratusan pelepasan terkumpul tertinggi berbanding larutan natrium sulfat dan natrium klorida. Kajian kinetik anion HFP daripada galeri ruang antara lapisan LZH ke dalam larutan natrium dihidrogen fosfat, natrium sulfat dan natrium klorida adalah masing-masing mengikut tertib pseudo-kedua, penyebaran parabola dan model tertib pertama. Manakala, kajian kinetik anion HFP daripada ruang antara lapisan LBH ke dalam semua larutan menunjukkan kelakuan pelepasan mengikut tertib pseudo-kedua. Kesimpulannya, nanokomposit LZH-HFP dan LBH-HFP telah berjaya disintesis dan interkalasi anion HFP di antara lapisan disahkan oleh data pencirian. Kajian lepasan terkawal racun rumpai mengikut salah satu model kinetik yang telah diusulkan. Implikasi kajian ini menjelaskan bahawa formulasi nanokomposit baharu ini adalah sangat efektif, melibatkan kos pengeluaran yang rendah dan lebih selamat untuk alam sekitar.

TABLE OF CONTENT

	Page
DECLARATION	ii
ACKNOWLEDGEMENTS	iii
ABSTRACT	iv
ABSTRAK	v
TABLE OF CONTENT	vi
LIST OF TABLES	x
LIST OF FIGURES	xi
LIST OF ABBREVIATIONS	xiv
CHAPTER 1 INTRODUCTION	
1.1 Nanotechnology	1
1.1.2 Nanocomposite	3
1.2 Agrochemical Herbicides	4
1.2.1 3-(4-hydroxyphenyl)propionic Acid (HPP)	6
1.3 Problem Statement	7
1.4 Objectives	9
CHAPTER 2 LITERATURE REVIEW	
2.1 Nanomaterials	11
2.1.1 Nanoparticles	13
2.2 Layered Metal Materials.	14
2.2.1 Layered Double Hydroxide (LDH)	14
2.2.2 History of Layered Double Hydroxides	16

2.2.3	Structure of Layered Double Hydroxide	16
2.2.4	Orientation of Anions	18
2.2.5	Zinc Layered Hydroxide (ZLH)	20
2.2.6	Structure of Zinc Layered Hydroxide	22
2.2.7	Orientation of Anions in the Interlayer of Zinc Layered Hydroxide	22
2.3	Synthesis of Layered Metal Hydroxide	25
2.4	Applications of Layered Metal Hydroxide	27
2.4.1	Controlled Release Formulation of Herbicides.	28
2.4.2	Drug Delivery	31
2.4.3	Biopolymer	34
2.4.4	Sunscreen Application	35
2.4.5	Nanosensors	36
2.4.6	Water Treatment	36
2.5	Herbicides	38

CHAPTER 3 METHODOLOGY

3.1	Introduction	40
3.2	Chemicals	41
3.3	Synthesis Layered Metal Hydroxide Nanocomposite	42
3.3.1	Synthesized Zinc Layered Hydroxide-3-(4-hydroxyphenyl)propionate Nanocomposite	42
3.3.2	Synthesis of Layered Double Hydroxide (LDH)	42
3.3.3	Synthesis of Layered Double Hydroxide-(4-hydroxyphenyl)propionate Nanocomposite	43

3.4	Instrumentation and Apparatus	43
-----	-------------------------------	----

3.5	Characterization of Layered Metal Hydroxide Nanocomposite	44
-----	---	----

3.5.1	Powder X-ray Diffraction (PXRD)	44
-------	---------------------------------	----

3.5.2	Fourier Transform Infrared (FTIR)	44
-------	-----------------------------------	----

3.5.3	Carbon, Hydrogen, Nitrogen, Sulphate and Oxygen analysis (CHNO-S)	45
-------	---	----

3.5.4	Inductively Coupled Plasma-Optical Emission Spectrometry (ICP-OES)	45
-------	--	----

3.5.5	Thermogravimetric Analysis (TGA) and Derivative Thermogravimetry (DTG)	45
-------	--	----

3.5.6	Scanning Electron Microscope (SEM) and Energy Dispersive X-Ray (EDX)	46
-------	--	----

3.6	Herbicides Released Study	46
-----	---------------------------	----

CHAPTER 4 RESULTS AND DISCUSSION

4.1	Characterization of Zinc Layered Hydroxide Nanocomposite	47
-----	--	----

4.1.1	Powder X-Ray Diffraction Analysis	47
-------	-----------------------------------	----

4.1.2	Fourier Transform Infrared Spectroscopy (FTIR)	50
-------	--	----

4.1.3	Spatial Orientation of HPP Anions in Interlayer of Zinc Layered Hydroxide	52
-------	---	----

4.1.4	Elemental Analysis	53
-------	--------------------	----

4.1.5	Thermal Analysis	55
-------	------------------	----

4.1.6	Surface Morphology	57
-------	--------------------	----

4.2	Characterization of Layered Double Hydroxide Nanocomposite	59
-----	--	----

4.2.1	Powder X-Ray Diffraction Analysis of Layered Double Hydroxide	58
-------	---	----

4.2.2	Powder X-Ray Diffraction Analysis of Layered Double Hydroxide-HPP Nanocomposite	61
4.2.3	Fourier Transform Infrared Spectroscopy (FTIR)	63
4.2.4	Spatial Orientation of HPP Anions in Interlayer of Layered Double Hydroxide	64
4.3.5	Elemental Analysis	66
4.2.6	Thermal Analysis	67
4.2.7	Surface Morphology	70
4.3	Release Study of HPP Anions from Zinc Layered Hydroxide Interlayer	71
4.3.1	Controlled Released Studies of HPP Anions from Interlayer of Zinc Layered Hydroxide Nanocomposite	72
4.3.2	Kinetic Studies of HPP Anions Release from Interlayer of Zinc Layered Hydroxide Nanocomposite	77
4.4	Release Study of HPP Anions from Layered Double Hydroxide Nanocomposite Interlayer	85
4.4.1	Controlled Released Studies of HPP Anions from Interlayer of Layered Double Hydroxide Nanocomposite	85
4.4.2	Kinetic Studies of HPP Anions from Interlayer of Layered Double Hydroxide Nanocomposite	90
CHAPTER 5 CONCLUSION AND RECOMMENDATION		97
REFERENCES		101
LIST OF PUBLICATION		109
CONFERENCE		110

APPENDICES

LIST OF TABLES

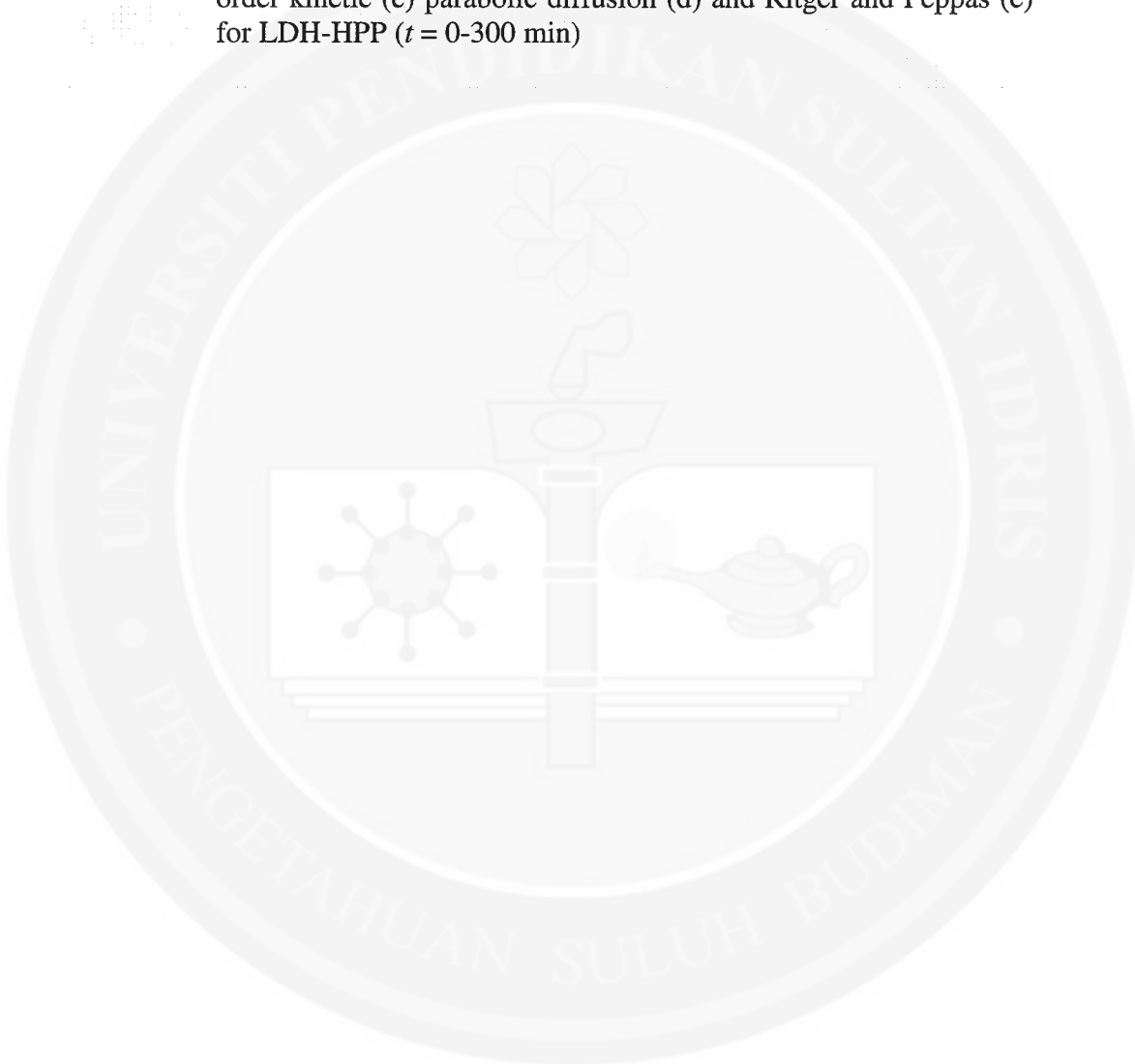
Table		Page
2.1	Examples of nanomaterials	12
2.2	Anions intercalated in the LDH interlayer	18
2.3	Anions intercalated in the ZLH interlayer	23
3.1	List of chemicals	41
4.1	Elemental composition of ZLH and its ZLH-HPP nanocomposite	54
4.2	TGA/DTG data of ZLH-HPP nanocomposite and HPP anion	57
4.3	Chemical compositions of LDH and its LDH-HPP nanocomposite	67
4.4	TGA/DTA data of LDH-HPP nanocomposite and HPP anion	68
4.5	Percentage release of HPP anions into sodium dihydrogen phosphate, sodium sulphate and sodium chloride solution with various concentration	76
4.6	Rate constants (k), half life ($t_{1/2}$) and correlation coefficients (r^2) obtained from the fitting of the data of HPP anions release from ZLH-HPP nanocomposite into sodium dihydrogen phosphate, sodium sulphate and sodium chloride solutions	81
4.7	Percentage release of HPP anions into sodium dihydrogen phosphate, sodium sulphate and sodium chloride solution with various concentration	90
4.8	Rate constants (k), half life ($t_{1/2}$) and correlation coefficients (r^2) obtained from the fitting of the data of HPP anions release from LDH-HPP nanocomposite into sodium dihydrogen phosphate, sodium sulphate and sodium chloride solutions	95

LIST OF FIGURES

Figures	Page
1.1 Molecular structure of 3-(4-hydroxyphenyl)propionic acid	6
2.1 Schematic representation of hydrotalcite three dimensional structure	17
2.2 Schematic representation of mechanism of controlled release formulation	29
4.1 PXRD patterns of HPP and ZLH-HPP nanocomposite at various concentrations of HPP anions	49
4.2 FTIR spectra of ZnO, ZLH-HPP nanocomposite and HPP anions	51
4.3 Three-dimensional molecular size of HPP anions (a) and proposed spatial orientation of HPP anions in the ZLH inorganic interlayers (b)	53
4.4 EDX data of ZLH-HPP nanocomposite coated with platinum (Pt)	54
4.5 TGA/DTG spectra of (a) HPP and (b) ZLH-HPP nanocomposite and (c) ZnO	56
4.6 Field emission scanning electron microscopy images of commercial ZnO (a), pure HPP (b) and ZLH-HPP nanocomposite (c) under magnification 25.0 k	58
4.7 PXRD patterns of LDH at various molar ratio R=1- 4	60
4.8 PXRD patterns of LDH and LDH-HPP nanocomposite at various concentrations of HPP anion	62
4.9 FTIR spectra of LDH, LDH-HPP nanocomposite and HPP anions	64
4.10 Three-dimensional molecular size of HPP anion (a) and proposed spatial orientation of HPP in the LDH inorganic interlayers (b)	65
4.11 TGA/DTG spectra of (a) HPP and (b) LDH-HPP nanocomposite (c) LDH	69
4.12 Field emission scanning electron microscopy images of (a) LDH-HPP nanocomposite and (b) LDH under magnification 10.0 k	71

4.13	Release profile of HPP anions from interlayer of ZLH nanocomposite into sodium dihydrogen phosphate solution with concentration 0.05 mol/L, 0.1 mol/L and 0.2 mol/L	73
4.14	Release profile of HPP anions from interlayer of ZLH nanocomposite into sodium sulphate solution with concentration 0.05 mol/L, 0.1 mol/L and 0.2 mol/L	74
4.15	Release profile of HPP anions from interlayer of ZLH nanocomposite into sodium chloride solution with concentrations 0.05 mol/L, 0.1 mol/L and 0.2 mol/L	75
4.16	Fitting of the data of HPP anions into aqueous solutions containing various concentration of sodium dihydrogen phosphate; 0.2 mol/L (■), 0.1 mol/L (▒) and 0.05 mol/L (░) to the zeroth (a), first (b), pseudo-second order kinetic (c) parabolic diffusion (d) and Ritger and Peppas (e) for ZLH-HPP ($t = 0-300$ min)	81
4.17	Fitting of the data of HPP anions into aqueous solutions containing various concentration of sodium sulphate; 0.2 mol/L (■), 0.1 mol/L (▒) and 0.05 mol/L (░) to the zeroth (a), first (b), pseudo-second order kinetic (c) parabolic diffusion (d) and Ritger and Peppas (e) for ZLH-HPP ($t = 0-300$ min)	82
4.18	Fitting of the data of HPP anions into aqueous solutions containing various concentration of sodium chloride; 0.2 mol/L (■), 0.1 mol/L (▒) and 0.05 mol/L (░) to the zeroth (a), first (b), pseudo-second order kinetic (c) parabolic diffusion (d) and Ritger and Peppas (e) for ZLH-HPP ($t = 0-300$ min)	83
4.19	Release profile of HPP anions from interlayer of LDH nanocomposite into sodium dihydrogen phosphate solution with concentration 0.05 mol/L, 0.1 mol/L and 0.2 mol/L	86
4.20	Release profile of HPP anions from interlayer of LDH nanocomposite into sodium sulphate solution with concentration of 0.05 mol/L, 0.1 mol/L and 0.2 mol/L	88
4.21	Release profile of HPP anions from interlayer of LDH nanocomposite into sodium chloride solution with concentration of 0.05 mol/L, 0.1 mol/L and 0.2 mol/L	89
4.22	Fitting of the data of HPP anions into aqueous solutions containing various concentration of sodium dihydrogen phosphate; 0.2 mol/L (■), 0.1 mol/L (▒) and 0.05 mol/L (░) to the zeroth (a), first (b), pseudo-second order kinetic (c) parabolic diffusion (d) and Ritger and Peppas (e) for LDH-HPP ($t = 0-300$ min)	92

4.23	Fitting of the data of HPP anions into aqueous solutions containing various concentration of sodium sulphate; 0.2 mol/L (■), 0.1 mol/L (▣) and 0.05 mol/L (◐) to the zeroth (a), first (b), pseudo-second order kinetic (c) parabolic diffusion (d) and Ritger and Peppas (e) for LDH-HPP ($t = 0-300$ min)	93
4.24	Fitting of the data of HPP anions into aqueous solutions containing various concentration of sodium chloride; 0.2 mol/L (■), 0.1 mol/L (▣) and 0.05 mol/L (◐) to the zeroth (a), first (b), pseudo-second order kinetic (c) parabolic diffusion (d) and Ritger and Peppas (e) for LDH-HPP ($t = 0-300$ min)	94



LIST OF ABBREVIATIONS

Å	Angstrom
CHNOS	Carbon, Hydrogen, Nitrogen, Oxygen and Sulphur
EDX	Energy Dispersive X-Ray
FESEM	Field Emission Scanning Electron Microscope
FTIR	Fourier Transform Infrared
HDS	Hydroxyl Double Salt
HPP	3-(4-hydroxyphenyl)propionic acid
ICP-OES	Inductively Coupled Plasma-Optical Emission Spectrometry
LDH	Layered Double Hydroxide
LDH-HPP	Layered-double hydroxide-3-(4-hydroxyphenyl)propionate
LHS	Layered Hydroxide Salt
LMH	Layered Metal Hydroxide
PXRD	Powder X-ray Diffraction
R	Ratio
TGA/DTG	Thermogravimetric Analysis and Derivative Thermogravimetry
UV-vis	Ultraviolet-visible Spectrophotometer
ZLH	Zinc layered hydroxide
ZLH-HPP	zinc-layered hydroxide-3-(4-hydroxyphenyl)propionate
ZnO	Zinc oxide

CHAPTER 1

INTRODUCTION

1.1 Nanotechnology

Nanotechnology gives great impact in the development of science and technology and attracts great interest in new research opportunities in chemistry, physics, materials science, engineering and many other fields (Ramsden, 2011). According to Diwan and Bharadwaj (2006), nano is derived from Greek word nanos and latin nanus meaning dwarf. Based on Rao, Muller and Cheetham (2004), nanotechnology is science, engineering and technology conducted at the nanoscale, which is about 1 to 100 nanometers. Meanwhile, Ramsden (2011) explained that nanotechnology is the application of science knowledge to measure, create, pattern, manipulate, utilize or incorporate materials and component in the nanoscale. Capek (2006) reported that nanotechnology is a field that focuses on the development of synthetic methods and

surface analytical tools for building structures and materials, typically on the sub-100 nanometer scale, identification of the chemical and physical consequences of miniaturization and the use of such properties in the development of novel and functional materials and devices. On the previous definition reported by Kuzma (2011), the nanotechnology was defined as technological revolution which it involves the engineering of matter at the nanoscale, approximately the size of a few molecules. Basically nanotechnology is the manipulation of matter on an atomic and molecular size.

The uncanny ability of nanotechnology to design, synthesize and manipulate structures at the nanoscale has attracted great interest amongst researchers because they are expected to be used in various applications as well as in the development of science and technology (Rao *et al.*, 2004). It was supported by Kuzma (2011) that nanotechnology can be used across the science field such as chemistry, biology, physics, material science and engineering which brings to the next technological revolution in manufacturing, consumer products, electronics, medicine, health care and energy. Wick, Foley and Guston (2012) reported that nanoscience can bring the solutions to the urgent challenges of environmental degradation, resource depletion, growth in population and cities and in energy usage. Other than that, devices in the nanoscale need less material to make them, use less energy and other consumables (Ramsden, 2011).

Today's scientist and engineers are developing materials at the nanoscale because of their enhanced properties such as higher strength, lighter weight, thermal properties and greater chemical reactivity than larger-scale counterparts (Diwan &

Bharadwaj, 2006). The reasons of these unique features are when the characteristic structural feature is intermediate in extent between isolated atoms and bulk materials, the object may display physical attribute substantially different from display by either atom or bulky materials (Kelsall, Hamley & Geoghegan, 2005). The parallel development of the nanomaterials, a variety of new tools to characterization and manipulation of atom and molecules such as scanning tunnelling microscopes (STM), atomic force microscope (AFM) and scanning probe microscopy (SPM) were emerged (Capek, 2006).

1.1.2 Nanocomposite

The development of nanotechnology has attracted scientists, engineers, and industries to invent new multi-functional material called nanocomposite materials with various unique combinations of properties (Manocha, Valand, Patel, Warriar & Manocha, 2006). Nanocomposite is defined as a multiphases solid material where one of the phases has one, two or three dimensions of less than 100 nm, or structures having nanoscale repeated distances between the different phases that make up the material (Spowart, 2009). Nanocomposite is a composite material, in which one of the components has at least one dimension that is nanoscopic in size, which is around 10^{-9} m (Manocha *et al.*, 2006).

The properties of nanocomposites not only depend on individual component used, but it is also depend on the morphology and the interfacial characteristics as well (Capek, 2006). Meanwhile Jeon and Baek (2010) define nanocomposite as multiphase

materials, where one of the phases has nanoscale additives. Nanocomposite imparts improved properties led to brand new materials with increasing functionality offer a new scope for developing new hybrid materials at nanoscale dimensions (Hussein, Nazarudin, Sarijo & Yarmo, 2012).

1.2 Agrochemical Herbicides

Agriculture plays an important role in the world's primary food resources. Increasing in human population leads to the development of new technologies to maximize the cultivated yield to fulfil the human need. Basically, weeds are objectionable to farmers primarily because they reduce the quality and quantities of cultivated production and produce allergens or contact dermatitis that affect public health. Conventionally, farmers used cultivation, hoeing and hand pulling to control the weed. With recent development in agricultural technologies, herbicides are used to control the weed and provide more effective and economical means. Herbicides have largely replaced mechanical method of weed control in countries where intensive and highly mechanized agriculture is practiced. Herbicide comes from the Latin herba, meaning plant, and caedere meaning to kill. Therefore, herbicides are any chemical substance that is partially or totally used to kill the specific plant (Zimdahl, 2007). Most herbicides kill plants by disrupting or altering one or more metabolic process (Turgeon, McCarty & Christian, 2009)

Dissipation of herbicides can occur above the soil surface as soon after the application of herbicides by drift, volatilization, photolysis and runoff. Meanwhile

adsorption into soil surfaces, leaching and dilution through the soil profile, adsorption by plant, chemical reaction, and microbial degradation are processes that occur below the soil surface (Cespedes, Sanchez, Garcia & Perez, 2007). Drift can lead to the contamination of adjacent land and surface water resources by movement of airborne herbicides particles from the target site to a nontarget site (Turgeon *et al.*, 2009).

Volatilization is the changes of molecules, physical state of herbicides from liquid to gas and lost to the atmosphere (Tu, Hurd & Randall, 2001). In the gases state volatile herbicides can travel for a long-distance and affect environmental quality. Photodegradation is the breakdown of herbicides by radiation on the internal chemical bond when herbicide molecules absorb electromagnetic radiation at wavelength 290 until 450 nanometers, which cause excitation of electrons resulting in the formation or breakage of chemical bonds within the molecule (Zimdahl, 2007).

Adsorption is a process of accumulation at an interface and is contrasted with absorption or passage through an interface. Leaching and runoff should give environmental concern because they can lead to ground water contamination. Runoff is the surface movement of herbicides across the ground surfaced and usually occurs as a result of surface water movement during irrigation or natural rainfall. Meanwhile, leaching is the process by which an herbicide is carried downward in the soil profile with water and may transported them down the water table, where it can, consequently, move in drain tile to ponds, streams, storm sewers or other receptacle (Turgeon *et al.*, 2009).

1.2.1 3-(4-hydroxyphenyl)propionic Acid (HPP)

3-(4-hydroxyphenyl)propionic Acid (HPP) or phloretic acid or also known as 3(*p*-hydroxyphenyl)propionic acid have chemical formula $\text{HOC}_6\text{H}_4\text{CH}_2\text{CH}_2\text{CO}_2\text{H}$ with molecular weight 166.17 is an herbicides. The molecular structure of 3-(4-hydroxyphenyl)propionic acid (HPP) shown in Figure 1.1. One of the ways to classify the herbicides is based on the site of action where the specific site of action in plant cell takes place with respective mechanism (Zimdahl, 2007). Generally, herbicides come with several mechanisms of action, but most of the herbicides have the primary site of action. The mechanism of action is the series of the biochemical or biophysical lesions that creates the herbicide's initial phytotoxic effect (Turgeon *et al.*, 2009). Classification scheme developed by Devine (Zimdahl, 2007) divide herbicides into seven sites or mechanism of action group; plant growth regulator, amino acid biosynthesis inhibitors, respiration inhibitors, cell growth inhibitors, cell membrane disruptors and inhibitors, pigment production inhibitor and fatty acid biosynthesis inhibitors. The seven groups undergo further subdivided using the site of action described by Mallory-Smith and Retzinger into 25 subdivisions (Zimdahl, 2007). HPP is an auxinic growth regulator under class of plant growth regulator.

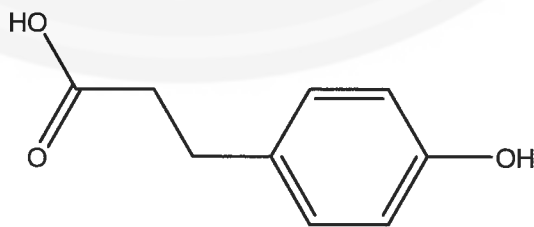


Figure 1.1. Molecular structure of 3-(4-hydroxyphenyl)propionic acid (HPP)

The plant growth influenced by hormone, which is chemicals produced in one location and act in very low concentration at another location. Auxins are one of the hormones that regulate cell growth and development, particularly the growth of excised coleoptiles tissue and their activity within the plant are under direct metabolic control. Meanwhile auxinic growth regulators herbicides are not under metabolic control and they cause abnormal growth in susceptible plant (Turgeon *et al.*, 2009). The plant growth regulators include auxinic and non-auxinic subgroups. Auxinic growth regulators are believed to have multiple sites of action at which they disrupt the balance of hormone and alter the synthesis of protein and nucleic acid by disrupting at one or two specific auxin-binding protein in the plasma membrane which leads to various plant growth abnormalities, especially on new tissues (Tu *et al.*, 2001). HPP is an auxinic growth regulator who can interfere with RNA production and change the properties and development in the plasma membrane. The present of HPP affects the rate of protein synthesis and increases the concentration of RNA, which also disrupts the auxin level.

1.3 Problem Statement

Agriculture plays an important role in production of basic food crops. The growing demand for food placed agriculture to increase their production. Herbicide is one of the tools used to ensure an abundant food supply. However, studied by Caspedas *et al.*, (2007) reported that effectiveness of the herbicides is losses about 30% when they are applied. To get a better result, normally farmers are applied the herbicides repeatedly and relatively in high doses (Sopena, Maqueda & Morilla, 2009). However,

these herbicides can be easily washed into the stream or infiltrate the soil by herbicide drift, volatilization, and leach through soil to groundwater or carried in surfaces or substances runoff.

Herbicides are rarely applied in the form in which they are synthesized but along with the active ingredient, substances are added to fulfil the regulatory standard without diminishing the effectiveness of the herbicides (Sopena *et al.*, 2009). Degradation occurs when an herbicide is decomposed to smaller component compound. When the herbicide degraded, it usually yields several compounds, each of which has its own chemical properties including toxicity. Meanwhile, the behaviour of herbicides in water depends on its solubility in water. Salts and acid tend to remain dissolved in water until degraded through photolysis or hydrolysis while ester will absorb to the suspended matter in water and precipitate to the sediments. Highly acidic or alkaline water can chemically alter an herbicide and change its behaviour in water (Tu *et al.*, 2001).

As the result of their dissipation of time of the agrochemical applications by using greater amounts of agrochemicals over a long period than what is actually needed, lead to crop damage and environmental contamination (Aouada, Maura, Orts & Mattoso, 2009). In addition, the widespread used of herbicides does not only affect targeted weed, but also non-target plant and animals. For example, loss of invasive riparian plant can cause changes in water temperature and clarity that can potentially impact the entire aquatic community and the physical structure of the system through

bank erosion. Other than that, herbicides have been varying effect on soil microbial

population depending on herbicides concentration and microbic present (Tu *et al.*, 2001).

In order to overcome this problem, controlled release formulation of herbicides is one of the well-known methods that had been used to get higher yield and better crop quality (Bashi, Hussien, Zainal & Tichit, 2013). In this method layered double hydroxide and layered metal hydroxide have been used as the host for herbicides due to high-capacity materials toward herbicide and very easy to synthesize (Bruna *et al.*, 2009; Hussein *et al.*, 2012a). In this study 3-(4-hydroxyphenyl)propionic acid (HPP) (Figure 1.1), herbicides have been used to be intercalated between ZLH and LDH layered using direct co-precipitation and ion-exchange method respectively.

1.4 Objectives

The objectives of this study are:

1. to synthesize zinc-layered hydroxide-3-(4-hydroxyphenyl)propionate (ZLH-HPP) nanocomposite via direct reaction method.
2. to synthesize Zn/Al-layered-double hydroxide-3-(4-hydroxyphenyl)propionate (LDH-HPP) nanocomposite via ion-exchange method.
3. to characterize the ZLH-HPP nanocomposite and LDH-HPP nanocomposite using powder X-ray Diffraction (PXRD), Fourier transform infrared (FTIR), carbon, hydrogen, nitrogen, oxygen and sulphur analysis (CHNO-S), inductively coupled plasma-optical emission (ICP-OES), thermal analysis TGA/DTG and field emission scanning electron microscope (FESEM).

4. to study the controlled release formulation of HPP anion from interlayer of ZLH-HPP and LDH-HPP nanocomposites into various concentration solutions.



CHAPTER 2

LITERATURE REVIEW

2.1 Nanomaterials

Nanomaterials have received much recent attention in recent years due to their unique properties by manipulating structures at the nanoscale (Rao *et al.*, 2004). Nanomaterials is a material having one or more external dimensions in the nanoscale or having internal or surface at the nanoscale (Ramsden, 2011). Nanomaterials have a large surface area to volume ratio or high interfacial reactivity that contribute to unique physical and chemical properties that are not found in their bulk counterpart and lead to new classes of nanomaterials (Fryxell & Cao, 2007). The properties of the nanomaterials are affected by the size, hence the thermodynamic, electronic, optical and other characteristic can be modified by reducing the dimension-confinement and the dimension (Capek, 2006).

To develop complex-based structures and devices, the crucial aspect are the assembling the nanostructure into ordered array and functionality of the nanobuilding blocks (Rao *et al.*, 2004). There are various well-known method to synthesize nanomaterials such as sol-gel synthesis (Kurajica *et al.*, 2008), rehydration using structural memory effect (He *et al.*, 2006) and laser induced sputtering (Koper, Rajagopalan, Winecki & Klabunde, 2007). Explosive growth of methods of synthesizing nanomaterials leads to new nanomaterials such as nanoparticles, nanowires, nanotubes, nanosensors, nanoporous solid, nanocrystals and a variety of inorganic nanomaterials have been discovered as shown in Table 2.1 (Rao *et al.*, 2004). Khanan (2012) classifies nanomaterials into three main classes; nanoparticles or zero dimensions nanomaterials like atom clusters with particle diameter below 100 nm. Meanwhile, nanowires, nanotubes and nanocables having a width less than 100 nm is belong to one dimensional nanomaterials classes and the third class is two-dimensional nanomaterials such as nanofilm and superlattices with layer thickness in the nano-range.

Tables 2.1

Examples of nanomaterials (Rao *et al.*, 2004)

	Size (approximate) diameter(nm)	Materials
Nanocrystals and clusters (quantum dots)	1-10	Metals, semiconductors, magnetic materials
Other nanoparticles	1-100	Ceramic oxides
Nanowires	1-100	Metals, semiconductors, oxides, sulphides, nitrides
Nanotubes	1-100	Metal, layered metal chalcogenides
Nanoporous solids	Pore diam. 0.5-10	Zeolites, phosphate, etc.
Surface and thin films	Thickness 1-1000	A variety of materials